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Subject: Source for Black Machine Screws?  
Posted by [pizzachef](#) on Fri, 25 Feb 2011 03:22:31 GMT  
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I am looking for black machine screws for the midwoofer and horn on my 4 pi speakers. Parts Express has them but they are expensive, and require a special tool.

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Subject: Re: Source for Black Machine Screws?  
Posted by [Wayne Parham](#) on Fri, 25 Feb 2011 04:34:00 GMT  
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I like to use 10-32 T-Nuts and button head screws. You can probably find them locally, but here's an online source:  
Black Oxide 10-32 x 1" Button Head Hex Drive Screw

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Subject: Re: Source for Black Machine Screws?  
Posted by [Matts](#) on Fri, 25 Feb 2011 21:48:48 GMT  
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I found some similar to what Wayne mentioned at my local Ace Hardware, in different sizes. I also use them to attach iron and tube sockets to amps; I think they look cool. Another approach, if you're not using t-nuts (which you should use!), is to get brass wood screws and darken them.

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Subject: Re: Source for Black Machine Screws?  
Posted by [Bill Epstein](#) on Sun, 27 Feb 2011 03:06:05 GMT  
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Theres also McMaster Carr and Small Parts.

No more T-nuts for me; threaded inserts and cap head screws. 1/4-20 for woofer, 10-32 for horn.

<http://www.mcmaster.com/#threaded-inserts/=b7ioxt>

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