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Subject: Re: 4pi: Cabinetmaker's build

Posted by [petew](#) on Mon, 27 Apr 2026 14:00:32 GMT

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dustboy wrote on Fri, 10 April 2026 20:53

I modeled this port to be 3D printed in PLA. Wall thickness is only 1/8", I'm wondering if the flat walls will resonate? I'd make it thicker but I have limited space on the baffle after adding the flange at the face.

I'd stick with plywood/MDF for the port. It's nice and solid and is easy to incorporate into a horizontal brace.

Looking forward to the rest of your build. CNC would be so nice to have for speaker building. I keep threatening to buy a hobby machine.

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