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Subject: Re: 4PI Plans Request  
Posted by [Wayne Parham](#) on Sat, 14 Dec 2019 15:53:43 GMT  
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copy of the plans. For larger speakers that incorporate a compression tweeter and crossover network, kits also include the crossover, Zobel woofer damper, and all cable assemblies are completed and ready to install. Every kit containing a compression driver also includes the horn flare and the bolts to mount the driver to the horn.

I recommend using only MDF or Baltic Birch. You will probably want to purchase wood at a quality lumber yard, because the large chain retail hardware stores do not usually stock MDF or Baltic Birch. They only sell cheap plywood products and chipboard. Both of those are suitable for many construction projects, but not for loudspeaker cabinets.

Please peruse the Pi Speakers FAQ. I think you will find the answers to all of your questions there, as well as answers to many things you haven't thought to ask yet. The FAQ has information about upgrade options, the differences between models and upgrade choices, build and setup advice and other useful things. And as you start your build, please feel free to document it here and ask questions or make comments along the way.

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