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Subject: Re: 4 PI by Andy

Posted by [mantha3](#) on Fri, 19 Apr 2013 00:55:11 GMT

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I used Marine Grade Okoume on the build like my 4PI. This is basically good baltic birch type void free wood.. Nice Mahogany veneer... I suck at veneer... I have two layers of 3/4" for the face..

The face I cut the port smaller then the actual port... Then ran a flush cut router so the actual hole of the wood is perfect with the port as the port drove the flush cut router bit. The port was put into a recessed hole on the back of the baffle.. Then I ran some L brackets and some worm gear HVAC brackets.. Covered all in some PL adhesive.. Strong to hold that fat 10lb port

Before Braces:

Braces:

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### File Attachments

- 1) [sub1.jpg](#), downloaded 5285 times
  - 2) [sub2.jpg](#), downloaded 5105 times
  - 3) [sub3.jpg](#), downloaded 5107 times
  - 4) [sub4.jpg](#), downloaded 5265 times
  - 5) [sub5.jpg](#), downloaded 5083 times
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