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Subject: Re: 1pi or 2pi for surrounds?

Posted by [Wayne Parham](#) on Sat, 27 Aug 2011 14:32:22 GMT

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I like to cut the port holes on the baffle so the port tube fits snugly in them. Cut the port to the proper length with a table saw and apply a thin film of white glue on the edge to protect it. Put white glue on the baffle edge where the port goes and press it in flush to the baffle, wiping off any excess glue.

I also like to paint the interior of the port. You can do that with an aerosol can before gluing it in or you can use a paintbrush after assembly. If you spray paint the inside of the port, protect the outside where the white glue will be using masking tape. The cardboard adheres best when it isn't covered with paint.