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Subject: Re: Acrylic transfer tape?

Posted by [moray james](#) on Thu, 05 May 2005 16:24:31 GMT

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I spoke to a tech rep at 3M today and found out that the 467/468 line of products is known as #467MP, #468MP. They recommended that the products would work with shrink type tension but that for a stretched diaphragm they would probably not hold. The recommended transfer tape for highest strength and most aggressive grip is #9485 which is a 5 thou thick transfer product. This is also available in a 2 thou thickness called #9482. The thicker product was said to have about double the strength. I thought that I would pass this information along. 3M also advised that if the diaphragm/bond line could be wrapped over the edge of the stator frame then the strength of the bond would be significantly increased. Regards Moray James.

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